

1/6

FIG. 1

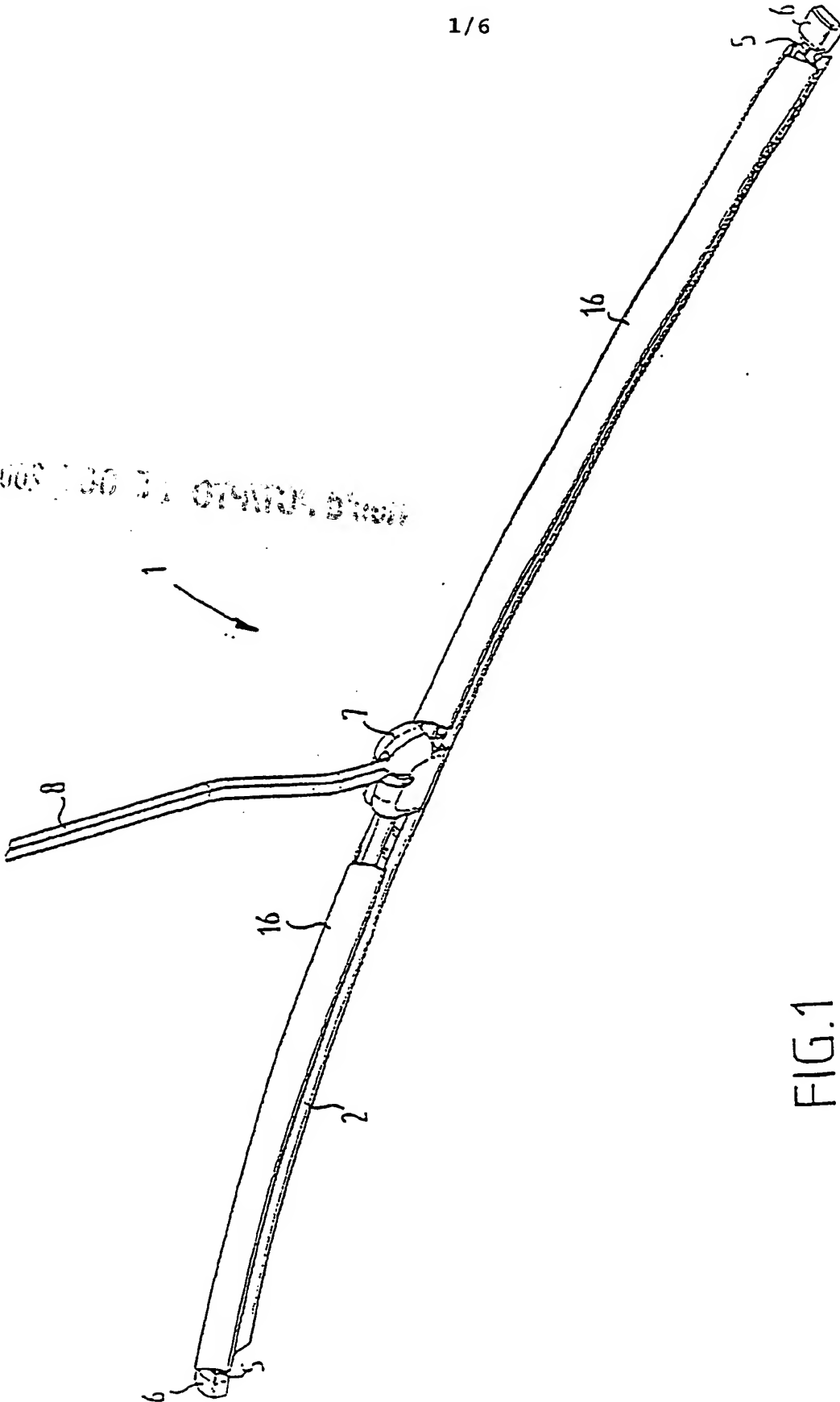
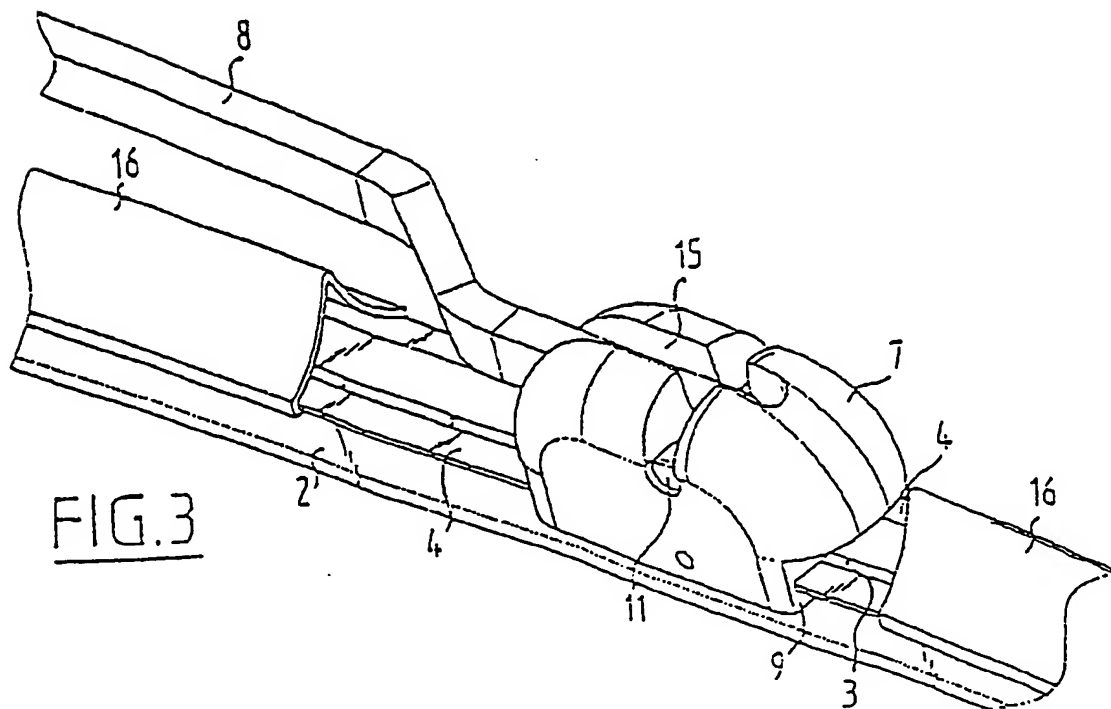
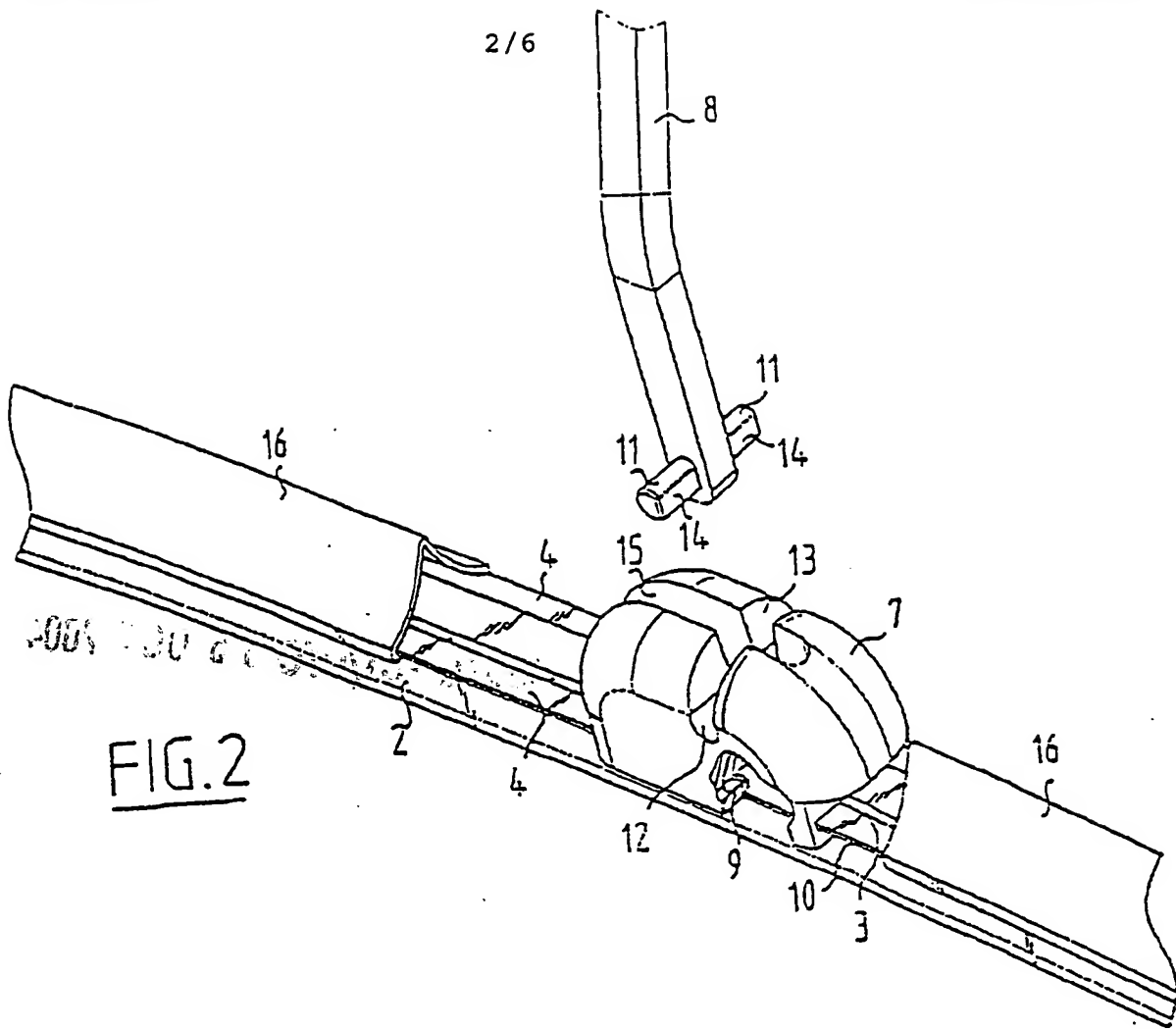
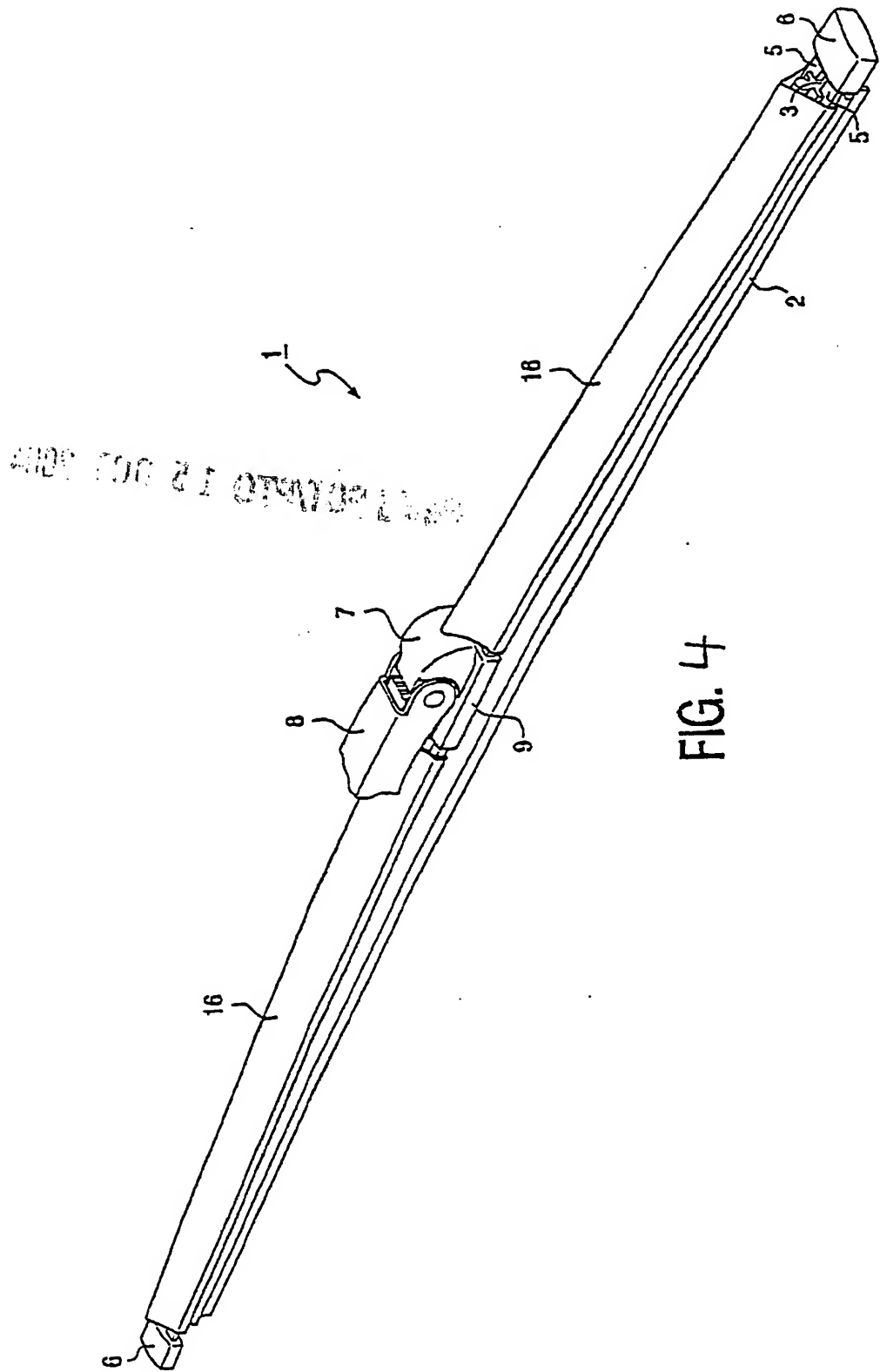
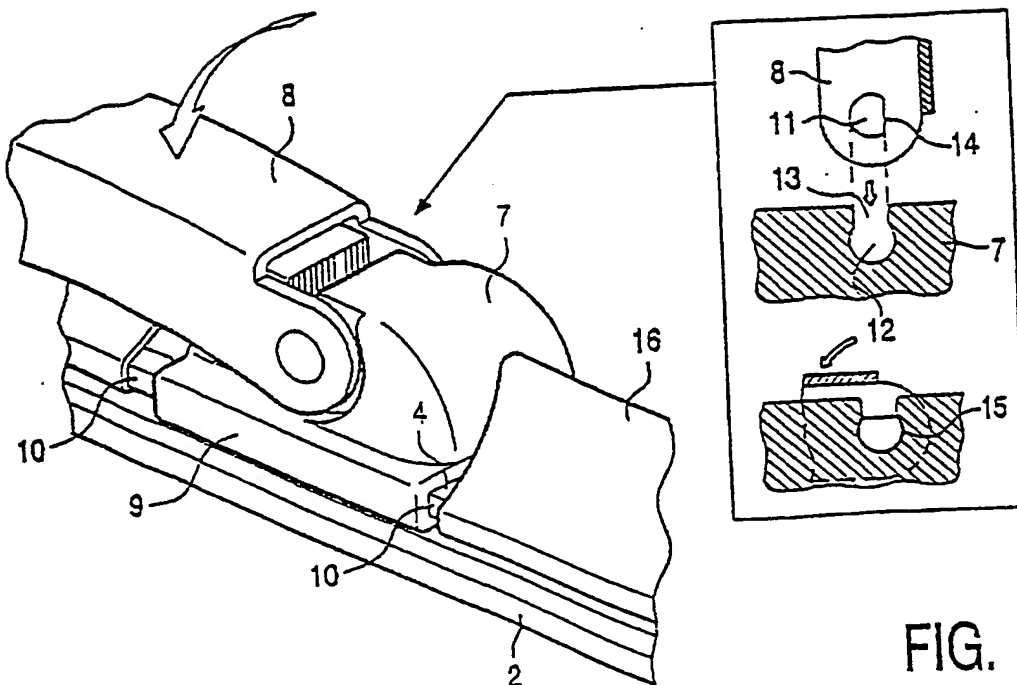
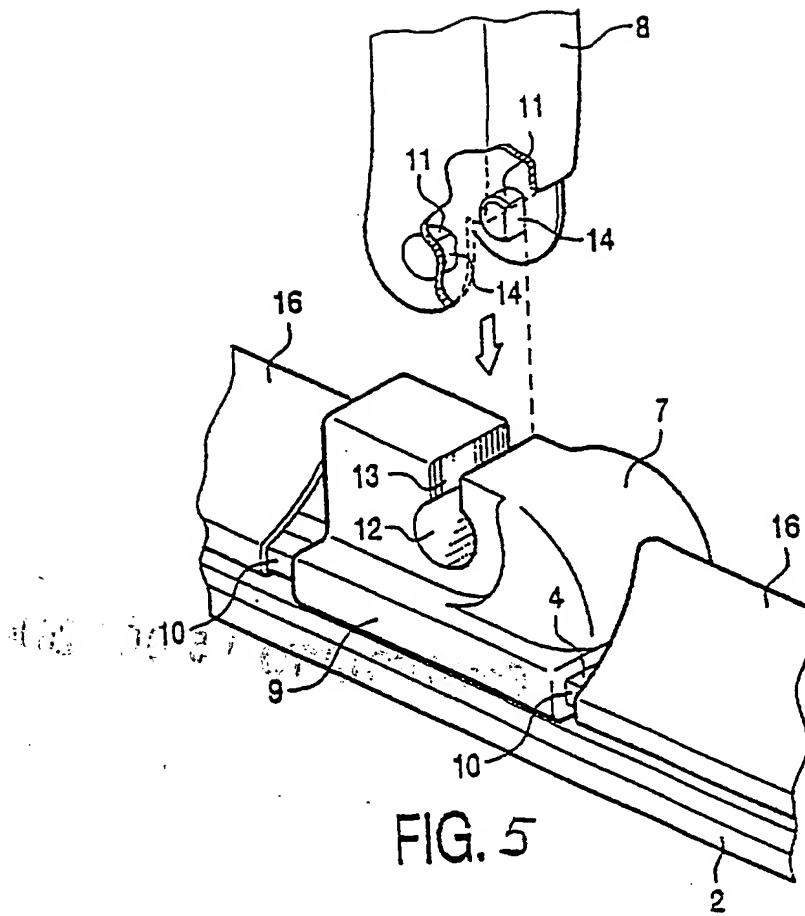
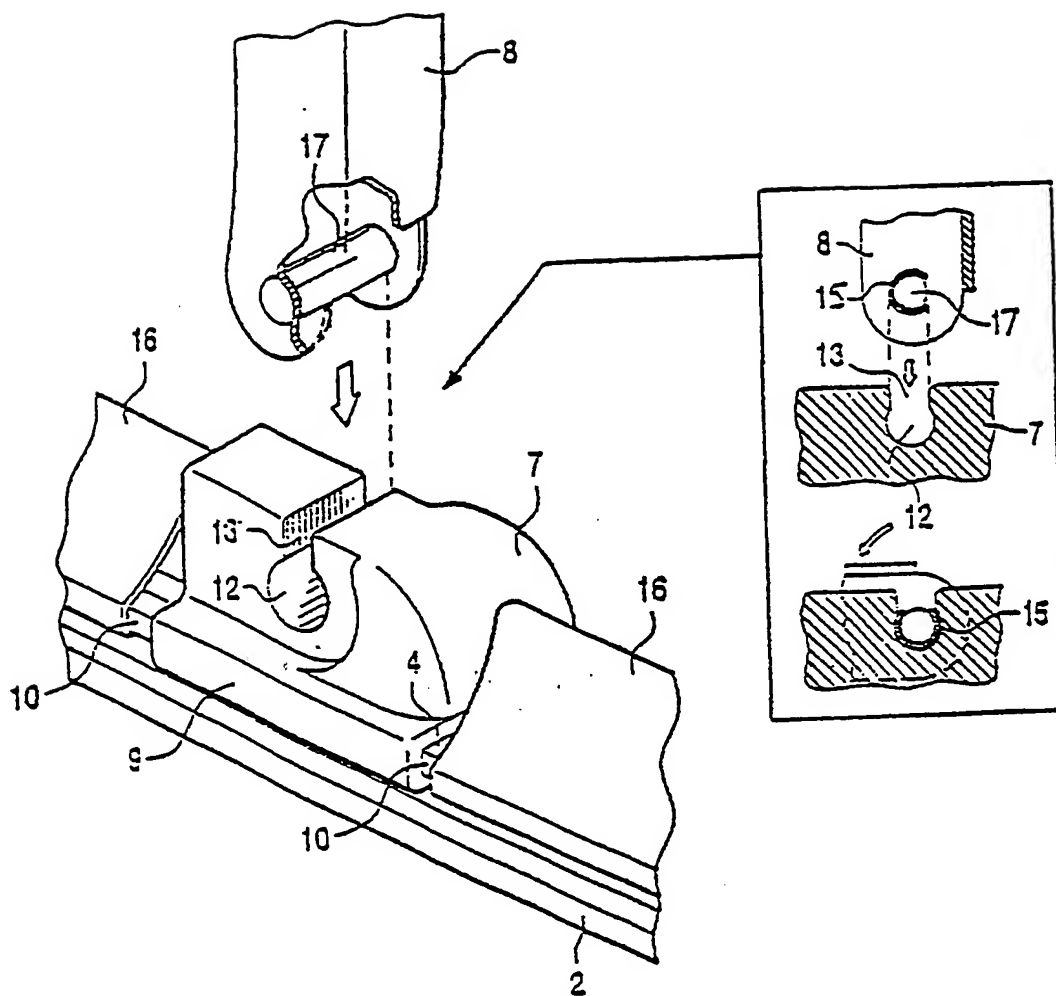


FIG.1









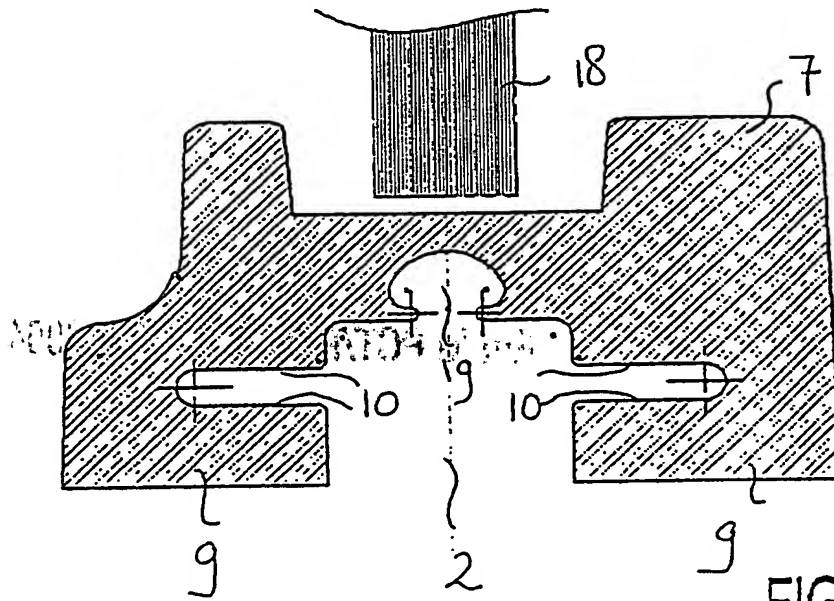
BEFORE WELDING

FIG. 8

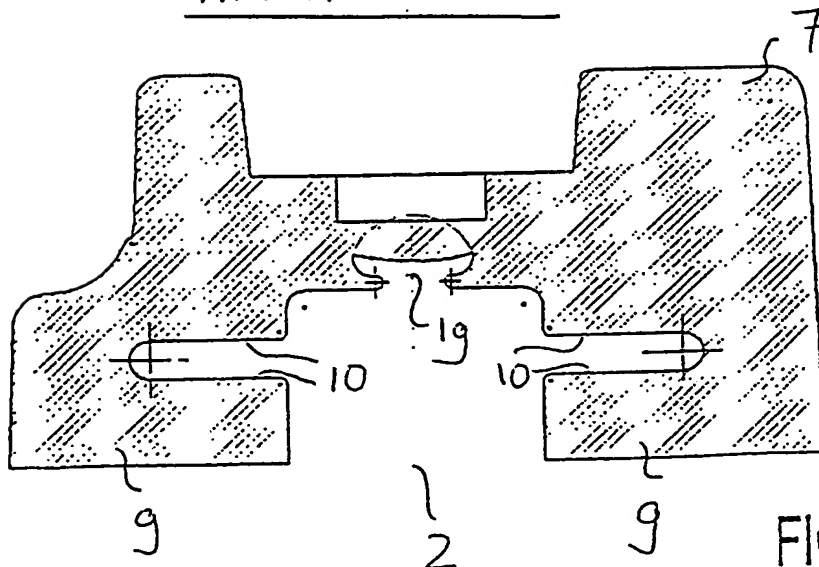
AFTER WELDING

FIG. 9